HEAT PIPE TECHNOLOGY

QUARTERLY UPDATE

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HEAT PIPE TECHNOLOGY

A BIBLIOGRAPHY WITH ABSTRACTS

QUARTERLY UPDATE

MARCH 31, 1972

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THE TECHNOLOGY APPLICATION CENTER
INSTITUTE FOR SOCIAL RESEARCH & DEVELOPMENT
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PREFACE

Heat Pipe Technology is a continuing bibliographic summary of research on the subject of the heat pipe. The first volume was published in the spring of 1971 and is cumulative through March of that year. A 1971 Annual Supplement has been published and distributed. Additional copies are available from the Technology Application Center.

This update to <u>Heat Pipe Technology</u> cites the additional references identified during January, February, and March of 1972. It is the first in a 1972 quarterly series intended to provide "current awareness" to heat pipe researchers.

A library containing essentially all of the articles and publications referenced in this update, the cumulative volume, and in the 1971 Annual Supplement has been established. Although a considerable effort has been made to insure that the bibliography is complete, readers are encouraged to bring any omissions to the attention of this office.

The Technology Application Center is one of six regional dissemination centers established by NASA's Technology Utilization Program to evaluate and disseminate new technology to the general public and commercial business.

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A. GENERAL INFORMATION, REVIEWS, SURVEYS

No citations in update, March 31, 1972

B. HEAT PIPE APPLICATIONS

B. 1 General Applications

72000 LOW TEMPERATURE HEAT PIPE USED AS A THERMAL SWITCH Kopf, L. (Bell Telephone Laboratories, Inc., Murray Hill, N.J.). Review of Scientific Instrumentation, 1971, 42(12), p. 1764-1765, Avail: TAC

A device, based on the heat pipe principle, is described in an application as a thermal switch at very low temperatures. The presence or absence of a high purity liquefied gas in the heat pipe is the basis for the switch being on or off.

72001 TECHNIQUE FOR MEASURING HIGH-TEMPERATURE THERMAL CONDUCTIVITY OF SOLIDS BY THE USE OF A HEAT PIPE R. Forman (NASA, Lewis Research Center, Cleveland, Ohio) Journal of Applied Physics, Vol. 42, Dec. 1971, p. 5872-5874, Avail: TAC

A suggested technique for accurately measuring thermal conductivity of solids in the temperature range 800-1500 C is presented. The procedure employs the sample to be tested in series combination with a high-temperature heat pipe and a heat-transfer device, which has a variable thermal conductance. By changing the thermal conductance of the heat-transfer unit and measuring the change in heat pipe power input to maintain a constant heat pipe temperature, one can accurately measure the heat flux through the sample in conjunction with the temperature drop across it. This steady state technique has some inherent advantages over methods currently employed to measure thermal conductivity at elevated temperatures.

72002 A NEW COOLING METHOD FOR METAL CUTTING TOOLS PHASE I

N.P. Jeffries, R.D. Zerkle, and P.A. Marks, prepared for U.S. Naval Ordnance Systems Command, Industrial Resources Division ORD 047, Washington, D.C., November 1969, 83 p., 75 refs., Avail: TAC

The report presents results of an experimental and analytical study of the use of heat pipes to cool metal cutting tools. The effectiveness of this cooling method depends upon cutting conditions, materials, and coolant properties. However, a considerable temperature reduction, may be obtained by this system under most practical cutting conditions. The new method decreases flank wear and increases tool life. Sketches of the tool and improvements in the cooling system design are also included.

72003 THE HEAT PIPE - OVERCOMING THE THERMAL RESISTANCE BARRIER

A.J. Streb (Dyna-Therm Corp., Cockeysville, Md.), <u>Electronic Packaging and Production</u>, Vol. 11, Dec. 1971, p. 40-42, 44, Avail: TAC

Discussion of heat pipe technology applications. Special attention is given to heat removal from large discrete components, to the incorporation of heat pipes into totally enclosed package structures as required in hostile environments, and to their use in variable conductance temperature levellers as a simple and reliable remedy for performance fluctuations and loss of reliability in electronic systems exposed to environment temperature variations. Numerous useful applications in electronic packaging are visualized for variable conductance heat pipes with and without feedback.

B. 2 THERMIONIC AND THERMOELECTRIC CONVERTERS

72004 MODERATED THERMIONIC REACTOR CORE
Robert R. Hobson, Robert N. Scott, Paul R. Hill, U.S. Patent
3,607,631, Sept. 21, 1971. Filed November 6, 1968, See
Patent Section (order as a patent), Avail: TAC

A moderated thermionic core assembly has been provided which employs vapor chamber condenser-cooled stacked thermionic fuel elements. A cylindrical moderator block is provided with a plurality of radial wells drilled in an ordered array about the periphery of the moderator block. Each well is adapted to receive a tubular fuel element which includes two series-connected nuclear fueled thermionic converter elements having a neutral plasma maintained between the emitter and collector electrodes of each converter. Each fuel element includes a vapor chamber condenser which extracts excess heat from the collectors and transmits it to an external reflector from which the excess heat is radiated to space.

72005 REFERENCE DESIGN FOR A THERMOELECTRIC ISOTOPE POWER UNIT EMPLOYING HEAT PIPE MODULES

A.P. Fraas, M.E. LaVerne (Oak Ridge National Lab, Tennessee) November 1971, Contract W-7405-eng-26, 58 p., Avail: TAC

A reference design for a 2 kW(e) thermoelectric power unit has been evolved to serve as the basis for technology evaluation tests in Task II of the Isotope Kilowatt Program. This reference design makes use of potassium heat pipes to transport heat to thermoelectric modules from the same basic heat block-shield assembly as would be used for the organic and steam Rankine cycle systems

of this program. The heat block-shield employs seven capsules of Sr in the form of SrTiO3 encased in Hastelloy. Designs for both iron and nickel heat block-shield units have been prepared. Twelve thermoelectric modules; each with a 1-in.diameter, 79-in.long heat pipe, are designed to produce 167 W each at 24 V. They can be coupled in a series-parallel arrangement to yield 2 kW(e) at 48 V. The design is based on lead telluride thermoelectric junctions, but is equally well suited to use with advanced materials yielding a higher efficiency when these become available. The design studies have been extended to include an investigation of the improvement in performance that might be obtained with the new TPM-217 thermoelectric material under development at the 3M Company. 3M under an ORNL subcontract show promise of increasing the overall thermal efficiency from the 8.5% estimated for the present lead telluride material to 11.1% for the TPM-217 material. This improvement would entail increasing the hot junction temperature from 1050 to 1350°F, and would require the use of nickel in place of iron for the heat block-shield assembly.

72006 PLANNING AND OPTIMIZATION OF A FAST HEAT PIPE THERMIONIC REACTOR

H. Hanke (University of Stuttgart), Atomkernenergie; 18: No. 2, 143-150, 1971, In German, Avail: TAC

By means of the reflector economy concept and for a given arrangement of fission zone and reflector, an analytical connection can be established between the geometry and reactor power, weight, and cost. Because of this fact, analytical optimization becomes possible. Optimal dimension and, thereby, reactor cost strongly depend on thickness of the reflector whereby radial and axial thickness must be treated separately. If properly constructed, fast thermionic reactors, in spite of high cost of fission material, can compete with thermal thermionic reactors even at small power demands. Fast thermionic reactors may even become more economical than thermal reactors because of their compactness requiring a relatively low weight of shielding.

B. 3 AEROSPACE ORIENTED APPLICATIONS

No citations in update, March 31, 1972

B. 4 NUCLEAR SYSTEMS

72007 DYNAMICS OF HEAT PIPE REACTORS
G.F. Niederauer (NASA, Lewis Research Center, Cleveland,
Ohio) American Nuclear Society, Winter Meeting, Miami
Beach, Florida, Oct. 17-21, 1971, 11 p., 8 refs., Avail: TAC

A split-core heat pipe reactor fueled with either 233-UC or 235-UC in a tungsten cermet and cooled by 7-Li-W heat pipes is examined for the effects of the heat pipes on this reactor in trying to safely absorb large reactivity inputs through inherent shutdown mechanisms. Limits on ramp reactivity inputs due to fuel-melting temperature and heat pipe wall heat flux are mapped for the reactor in both startup and at-power operating modes.

72008 OPTIMIZATION OF A SHIELD FOR A HEAT PIPE COOLED FAST REACTOR DESIGNED AS A NUCLEAR ELECTRIC SPACE POWER PLANT

W.W. Engle, Jr., R.L. Childs, F.R. Mynatt, and S. Lorraine, June 15, 1971, 41 p., Refs. Contract W-7405-eng-26, Avail: TAC

An optimization procedure based on the ASOP shield optimization computer code and the DOT radiation transport code was used to determine a minimum-weight shield for a small fast reactor designed for a space nuclear electric power plant. The cylindrical reactor, is fueled with UN and cooled by liquid K circulating through a matrix of stainless steel heat pipes embedded in the core; the design power is 450 kW(t). The surrounding shield is The dose constraints are 3 mrem/hr typically asymmetric. at all 100-ft radii falling within the shadow cast by the base of the cone and 300 mrem/hr at all other 100-ft radii. The optimized shield consists of alternate layers of W and LiH, the thick bottom section extending out to a radius of 112 cm and the tapered side decreasing to a radius of 89 cm. The top heat pipe shield region consists of a 59-cm-thick inner layer of a stainless-steel-B4C mixture and a 30.5 cm thick outer layer of a BeO-B4C mixture. The total shield weight is 25,589 lb. A partially optimized shield has a total weight of 14,708 lb. These shield weights include an allocation for 3.5 vol% of stainless steel structure in the LiH regions.

B. 5 ELECTRONIC APPLICATIONS

No citations in update, March 31, 1972

C. HEAT PIPE THEORY

C. 1 GENERAL THEORY

72009 HEAT PIPES - A SURVEY

L.L. Vasil'ev and S.V. Konev (Akademiia Nauk Belorusskoi, SSR, Institut Tepol-i Massoobmena, Minsk, Belorussian SSR) (Inzhenerno-Fizicheskii Zhurnal, Vol. 20, March 1971, p. 550-566) Heat Transfer - Soviet Research, Vol. 3, November, December, 1971, p. 96-113, 7 refs, Translation, Avail: TAC

A review is presented of the recent progress achieved in theoretical understanding of the operating conditions of heat pipes. The processes occurring in the evaporator, condenser, adiabatic part of the tube, and in the wick are examined. The theory of capillary transport of fluids is employed to present a method for heat pipe calculation. Experimental data on the operating conditions are given, and several applications of heat pipes are dealt with.

72010 TUBE WITH HIGH HEAT TRANSFER CAPACITY

A. Leca (Inst. Politch-Bucuresti, Bucharest, Rom) Energetica
1971, 19(8), 409-13 (Rom), 11 refs., Avail: TAC

A review is given of the theory and operating characteristics of heat pipes (heat transfer devices, combining vaporization-condensation and capillary force effects) used for very high thermal conductance.

72011 TWO-METAL HEAT PIPE OVEN OPERATION, DYNAMICS AND USE IN SPECTROSCOPIC INVESTIGATIONS

M.M. Hessel, P. Jankowski (Physics Department, Fordham University, Bronx, New York) <u>Journal of Applied Physics</u> 1971, 43(1), p. 209-211, Avail: TAC

Two different metals in a heat pipe oven will form separate metallic-vapor zones. These zones can be moved so that in a crossed heat pipe oven, spectroscopic studies of intermetallic molecules can be made at the interface between the two zones. The operation and construction are described of the two-metal heat pipe oven as well as a laser technique that can be used to study some of the dynamics of the heat pipe.

72012 THE ROLE OF TWO-PHASE MACH NUMBERS IN HEAT PIPE ANALYSIS

Joseph W. Bursik (Rensselaer Polytechnic Institute, Troy, New York) AIAA 10th Aerospace Sciences Meeting, San Diego, California, January 17-19, 1972, AIAA Paper No. 72-22, 8 p. 7 refs., Avail: TAC

Imposition of non-zero mass injection and zero axial velocity at the upstream end of a heat pipe evaporator leads to an initial positively infinite temperature gradient of the vapor in an ideal gas model, and an initial tendency for saturated vapor to become superheated in a two-phase model. It is shown that a boundary condition utilizing axial evaporation from the closed end leads to an initial negative ideal gas gradient and eliminates the superheating tendency in the two-phase model. For the latter model, a two-phase Mach number is introduced, thereby facilitating analysis of choking phenomenon.

C. 2 HEAT TRANSFER

72013 A FEASIBILITY STUDY OF HEAT PIPE COOLED LEADING EDGES FOR HYPERSONIC CRUISE AIRCRAFT Calvin C. Silverstein, Washington, NASA, Contract NAS1-9872, November 1971, 148 p., Refs., Avail: TAC

A theoretical study of the use of heat pipe structures for cooling the leading edges of hypersonic cruise aircraft was carried out over a Mach number range of 6 to 12. Preliminary design studies showed that a heat pipe cooling structure with a 33-in. chordwise length could maintain the maximum temperature of a 65 degree sweepback wing with a 0.5 in. leading edge radius below 1600 F during cruise at Mach 8. A few relatively minor changes in the steady-state design of the structure were found necessary to insure satisfactory cooling during the climb to cruise speed and altitude. It was concluded that heat pipe cooling is an attractive, feasible technique for limiting leading edge temperatures of hypersonic cruise aircraft.

72014 VAPOR COMPRESSIBILITY EFFECTS IN HEAT PIPES Edward K. Levy (Lehigh University, Bethlehem, Pa., Dept. of Mechanical Engineering) August 31, 1970, Final Report AEC Contract AT(30-1)-4095, 27 p., Avail: TAC

Investigations were carried out on the relation of the gasdynamic choking phenomenon to maximum heat transfer rates in sodium heat pipes and on the characteristics of incompressible laminar vapor flows within the condenser regions of heat pipes. The results of these two studies are summarized in this report.

72015 THEORY OF A ROTATING HEAT PIPE S.H. Chan (New York University, N.Y.) Z. Kanai, W.T. Yang, Journal of Nuclear Engineering, Vol. 25, No. 10, p. 479-487 (October 1971) Avail: TAC Based on a simple model, an analytical solution is obtained to predict the heat transfer rate of a wickless heat pipe which is conical in shape and rotates about its longitudinal axis. The rotating heat pipe utilizes centrifugal force, instead of capillaries, for the return-pumping of the condensate. The heat transfer rate of the rotating heat pipe is then compared with the existing data for a conventional capillary heat pipe to demonstrate the merit of the former.

C. 3 CONDENSATION AND EVAPORATION

72016 LENGTH OF THE EVAPORATION ZONE OF A HEAT PIPE I.M. Blinchevskii and B.F. Aptekar: <u>Teplofizika Vysokikh</u> <u>Temperatur</u>, Vol. 9, Sept.-Oct. 1971, p. 1089-1093, In Russian, Avail: TAC

The length corresponding to total desiccation of the fluid in the capillaries of a heat pipe is assessed analytically. Formulas, using which the "desiccation length" can be calculated for given values of the capillary cross section and of the thermal load per unit length of the capillary are derived. Knowledge of the desiccation length is essential for selecting the evaporation zone of a heat pipe.

C. 4 FLUID FLOW

No citations in update, March 31, 1972

D. DESIGN AND FABRICATION

D. 1 GENERAL

72017 QUARTERLY STATUS REPORT ON THE SPACE ELECTRIC POWER R AND D PROGRAM FOR THE PERIOD ENDING JULY 31, 1971, PART I.

Los Alamos Scientific Laboratory, New Mexico, August 1971, Contract W-7405-eng-36, LA-4746, 5 p., Avail: TAC

Research and development progress is reported on heat pipe systems. Activities are summarized on tests of high-purity Li heat pipe, effects of impurities in heat pipes, and impurity removal methods. A method of constructing an in-pile test heat pipe is described.

D. 2 WICKS

72018 FABRICATION AND EVALUATION OF ALUMINUM HEAT PIPES W.B. Bienert (Dynatherm Corporation, Cockeysville, Maryland) (Prepared for Goddard Space Flight Center, Greenbelt, Md.) Contract No: WASS-11271, 45 p., Avail: TAC

The current heat pipe system on the OAO spacecraft was evaluated to increase its capability for future missions. A detailed analysis was made of the requirements, and approaches for the design of optimized heat pipes to meet future needs were identified. The experimental effort led to the development of a new, composite wick heat pipe which has significantly higher transport capability than those of current, conventional wick design.

D. 3 MATERIALS

No citations in update, March 31, 1972

E. TESTING AND OPERATION

72019 ULTIMATE PERFORMANCE AND LIFE TESTS OF LOW TEMPERATURE HEAT PIPES

M. Groll, H. Kreeb, P. Zimmermann (Inst. Kernenberg, Univ. Stuttgart, Stuttgart, Germany) IEEE Conf. Rec. Thermion. Convers. Spec. Conf., PAP Annu. Conf., 9th, 1970, 562-566, Avail: TAC

Heat pipes were treated inductively by a highfrequency generator over 100mm length. Calorimeter cooling was used over 150mm length. The heat flux density depended on the pitch angle in threaded artery heat pipes. These pipes had a much higher radial heat flux density above 210°K than screen heat pipes of similar stainless steel/ammonia construction. Ammonia was superior to all other heat carriers up to 3450K. Above 3450K, H₂O was superior, but stainless steel/H2O systems required special pretreatment to avoid gas generation. Stainless steel pipes with alcohol acetone, or hexane heat carriers have axial heat flux densities of 12 W/cm² at 330°K with lifetimes >3000 hr. The Cu/H2O system had an axial heat flux density of 14 W/cm^2 at 380°K with a lifetime >3500 hr. No corrosion problems were found by using Cu with H2O, ammonia, alcohols, acetone, or hexane. Brass systems were unsuitable due to technological and corrosion problems.

72020 DEVELOPMENT OF A 600° CENTIGRADE HEAT PIPE ASSEMBLY Final Technical Report, January 3, 1966-January 3, 1967 (Radio Corporation of America, Lancaster, Pa.) April 30, 1969 Contract AT(29-2)-2683, 112 p. (T1-317-82-994-99), Avail: TAC

The program for development of a 600°C automatic temperature-controlled heat pipe assembly was continued. Four heat pipes that were designed, fabricated, and tested were continued on life test for specific periods of time. Three of these heat pipes, Serial No. 3, 5, and 2, were removed from life test in operating condition after completing 6000 6000, and 10,000 hours respectively. All three pipes were carefully packed and shipped to the Oak Ridge National Laboratories for detailed analysis. The result of the analysis showed a small area of erosion in the evaporator of each heat pipe. No other deleterious effects were observed. Heat Pipe, Serial No. 4, is continuing on life test and has accumulated over 20,000 hours of stable operation.

7.7	EIENERT W B FABRICATION AND EVALUATION OF ALUMINUM FEAT PIPES DYNATHERM CORPORATION, COCKEYSVILLE, MARYLAND PREPARED FOR GODDARD SPACE FLIGHT CENTER, GREENBELT, MO. CONTRACT NO. NASS-11271. 45P. AVAIL-TAC.	72018	9
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00030 OF TWO-PHASE MACH NUMBERS IN HEAT FIPE ANALYSIS#
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00210 VELOPMENT OF A 600 CENTIGRADE HEAT PIPE ASSEMBLY.#
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00060 ITY OF SOLIDS BY THE USE OF A HEAT PIPE.# /THERMAL CONDUCTIV
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00180 MAL RESISTANCE BARRIER#
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               THEORY OF A ROTATING HEAT PIPE#
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00020 CF THE EVAPORATION ZONE OF A HEAT PIFE#
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00150 OR COMPRESSIBILITY EFFECTS IN HEAT PIPES.#
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00010 ON AND EVALUATION OF ALUMINUM HEAT PIPES#
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00060 CTIV/ TECHNIQUE FOR MEASURING HIGH-TEMPERATURE THERMAL CONDU
00170 FIPE-COOLED LEADING EDGES FOR HYPERSONIC CRUISE AIRCRAFT.# /
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00120 OR METAL CUTTING TOOLS. PHASE I.#
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00200 DD ENDING JULY 31. 1971. PART I.# /ND D PROGRAM FOR THE PERI
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00100 ICS, AND USE IN SPECTROSCOPIC INVESTIGATIONS # /RATION, DYNAM
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00200 PROGRAM FOR THE PERIOD ENDING JULY 31: 1971. PART I.# /ND D
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00080 HEAZ ULTIMATE PERFORMANCE AND LIFE TESTS OF LOW-TEMPERATURE
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00120 THOD FOR METAL CUTTING TOOLS. PHASE I.#
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       NUCLEAR ELECTRIC SPACE POWER PLANT# / REACTOR DESIGNED AS A
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00050 D AS A NUCLEAR ELECTRIC SPACE POWER PLANT# / REACTOR DESIGNE
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00180 FIPE-EVERCOMMING THE THERMAL RESISTANCE BARRIER#
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00070 NIT E/ REFERENCE DESIGN FOR A THERMOELECTRIC ISOTOPE POWER U
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 00120 LING METHOD FOR METAL CUTTING TOOLS. PHASE I.#
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                                      TUBE WITH HIGH HEAT-TRANSFER C
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00140 APACITY#
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00100 TICN, DYNAMICS, AND USE IN S/ TWO-METAL HEAT-PIPE OVEN OPERA
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           LENGTH OF THE EVAPORATION ZONE OF A HEAT PIPE#
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 00200 OR THE PERIOD ENDING JULY 31, 1971. PART I.# /ND D PROGRAM F
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 00200 AM FOR THE PERIOD ENDING JULY 31, 1971. PART 1.# /ND D PROGR
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00020	APTEKAR B F	72016	8
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- 00001 HOBSON R R SCOTT R N
 HILL P R
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 U.S. PATENT 3607631
 SEPTEMBER 21, 1971
- 00002 HOUSTON J M
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- 00003 SHLDSINGER A P
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- 00004 ARES R A
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- 00005 KIRKPATRICK M E
 HEAT TRANSFER DEVICE
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00004	*A * NOT INDEXED COLD-HEAT RECOVERY FOR AIR CONDITIONING#
00004	*AND * NOT INDEXED ING* COLD-HEAT RECOVERY FOR AIR CONDITION
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00002	VENT FOR NUCLEAR-THERMIONIC FUEL ROD#
00003	G THERMAL ENERGY TRANSFER THROUGH A HEAT PIPE# / AND MEANS FOR REGULATIN
00004	COLD-HEAT RECOVERY FOR AIR CONDITIONING#
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00003	TRANSFER THROUGH A HZ METHOD OF AND MEANS FOR REGULATING THERMAL ENERGY
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00002	VENT FOR NUCLEAR-THERMIONIC FUEL ROD#
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00005		KIRKPATRICK M E
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00003		SHLOSINGER A P

U.S.	PATENT	3607631#
U. S.	PATENT	3629063#
U.S.	PATENT	3637007#
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